

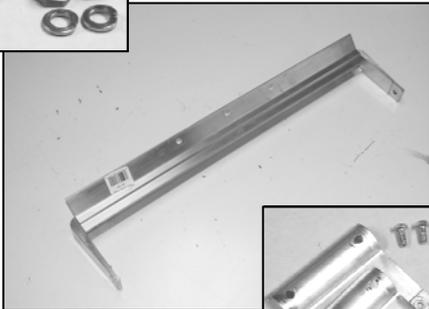


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## Heavy-Duty Aluminum Frame (Single Rib) Assembly Instructions

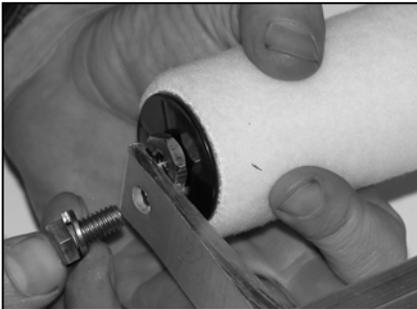


### Tools Needed For Assembly:

- 7/16" wrench (two)
- 1/2" wrench (one)

### Parts Shipped with Unit:

- Aluminum frame
- Gusset brace (set of 2) – one gusset is labeled if unit comes with threaded handle adapter
- Threaded handle adapter or aluminum handle (not pictured)
- 2 3/8" stainless steel axles
- 2 loc washers
- 2-5/8" x 5/16" bolts
- Bolt bag for braces



### Assembly Instructions for Roller Head:

1. Insert an axle into each end of the roller.
2. Slide the roller into the channels on frame as shown.
3. Place a loc washer on each of the two 5/8" x 5/16" bolts and insert them into each end of the roller head assembly.
4. Tighten both nuts being careful not to over tighten.



### Gusset Brace Instructions:

1. Slide slotted handle or threaded handle adapter over the center hole on the aluminum frame.
2. Position labeled gusset on bottom of adapter, as shown, and the other gusset on top of the adapter. If unit comes with handle, gussets are interchangeable.
3. Insert the two longest bolts through the top gusset, the handle or adapter, and the bottom gusset. Insert the two shortest bolts through the two remaining holes.
4. Tighten all nuts, being careful not to over tighten. Over tightening hardware may result in crushing the handle, thereby compromising its strength.

#### **FULL WARRANTY**

All Seymour Midwest products carry a full warranty against manufacturer defects in quality and workmanship. Products which have been abused or worn out from normal use are excluded from this warranty. We reserve the right to replace or issue credit on an individual basis.

## REPLACEMENT PARTS LIST

See Reverse Side

PK90444  
01/21/15

## **HEAVY-DUTY ALUMINUM FRAME REPLACEMENT PARTS**

- SA30013 Frame Assembly - 9"
- SA30021 Frame Assembly - 18"
- SA30022 Frame Assembly - 24"
- SA30025 Frame Assembly - 36"
- SA30029 Frame Assembly - 48"
- SA20172 Handle - 66" yellow aluminum powder-coated w/ 5" black grip
- SA60023 Bolt bag: 4 bolts, 4 loc nuts (for handle attachment)
- SA30009 Braces - gusset (set of 2)
- SP50002 Grip – 5" black
- SP20025 Threaded Handle Adapter
- RM50019 Axle - 3/8" stainless steel (requires 2)
- RM60025 Bolt - 5/8" stainless steel (requires 2)
- RM60026 Loc washer - stainless steel (requires 2)